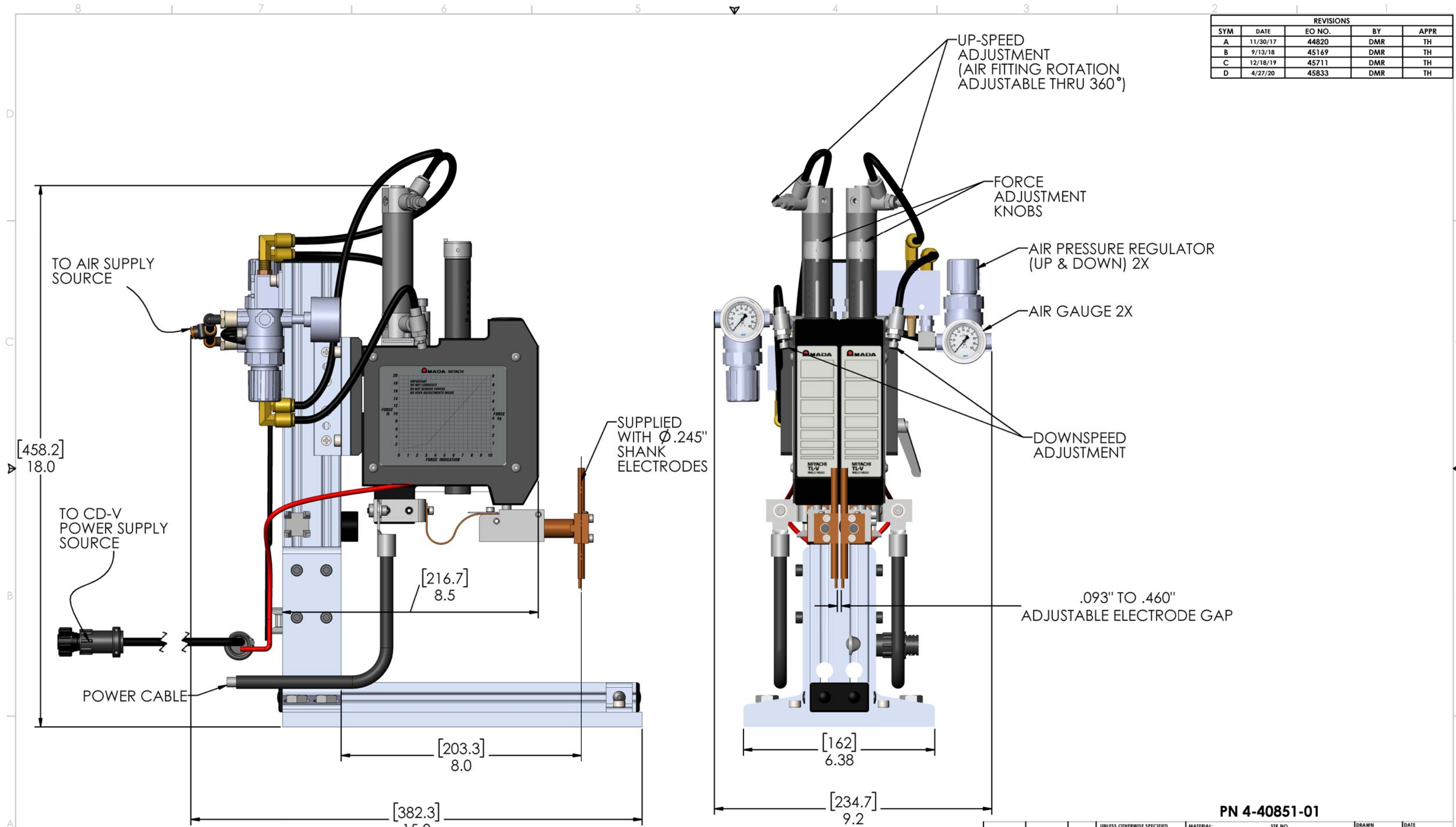


REVISIONS				
SYM	DATE	EO NO.	BY	APPR
A	11/30/17	44820	DMR	TH
B	9/13/18	45169	DMR	TH
C	12/18/19	45711	DMR	TH
D	4/27/20	45833	DMR	TH



UP-SPEED
ADJUSTMENT
(AIR FITTING ROTATION
ADJUSTABLE THRU 360°)

FORCE
ADJUSTMENT
KNOBS

AIR PRESSURE REGULATOR
(UP & DOWN) 2X

AIR GAUGE 2X

DOWNSPEED
ADJUSTMENT

.093" TO .460"
ADJUSTABLE ELECTRODE GAP

SUPPLIED
WITH Ø.245"
SHANK
ELECTRODES

MODEL 2-361-02

CAP DISCHARGE, DUAL HEAD
PARALLEL GAP, ELECTRODE AIR WELD HEAD

1. REFER TO 4-40807-01 TEMPLATE MOUNTING DRAWING
FOR DRILL HOLE MOUNTING DETAILS.

NOTES: UNLESS OTHERWISE SPECIFIED

PN 4-40851-01

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES/ DIMENSIONAL TOLERANCES		MATERIAL: STK NO.		DRAWN: DAVE R	DATE: 11/21/17
INCHES: .XX ± .01 .XXX ± .005 FRACT: 1/64		MM: X ± .3 XX ± .13		ENGR:	DATE:
ANGLES: ± 1/4° SURFACE ROUGHNESS: 125 MAX BREAK ALL SHARP EDGES TO RADIUS (OR EQUIV)		FINISH:		CHKD:	DATE:
ALL INTERNAL RADI PART TO BE FREE OF BURRS CONCENTRICITY REMOVE MILL SCALE		APPR: MATT G		APPR: MATT G	DATE: 11/21/17
2-361-02		AMADA WELD TECH INC. SALES/STG		RELEASE EO	SCALE:
MODEL	NEXT ASSY	REQD PER UNIT	TITLE: INSTALLATION DRAWING, TL-V088B-A, DUAL WELD HEAD		
			SIZE: D	DWG NO: 4-40851	REV: D
			SHEET 1 OF 1		