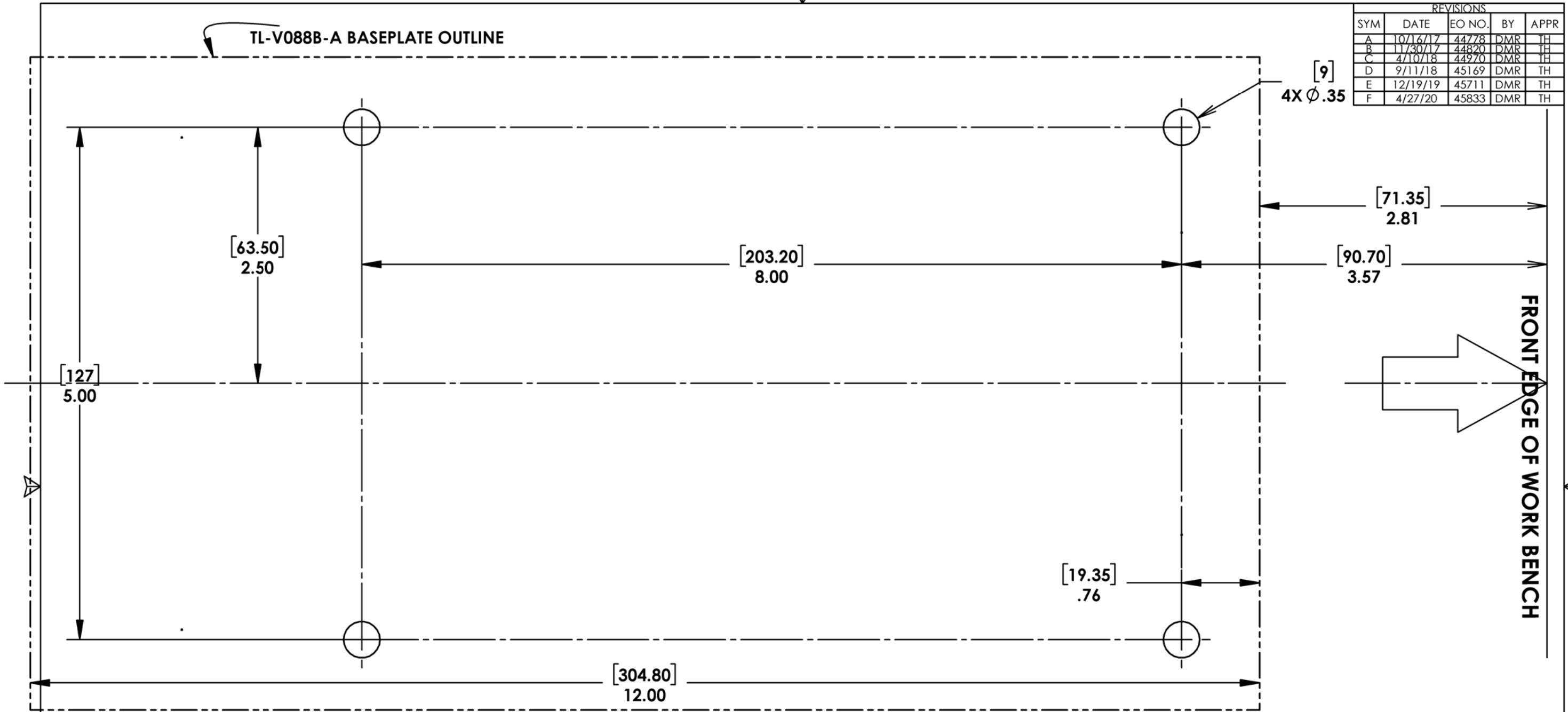


TL-V088B-A BASEPLATE OUTLINE

REVISIONS				
SYM	DATE	EO NO.	BY	APPR
A	10/16/17	44778	DMR	TH
B	11/30/17	44820	DMR	TH
C	4/10/18	44970	DMR	TH
D	9/11/18	45169	DMR	TH
E	12/19/19	45711	DMR	TH
F	4/27/20	45833	DMR	TH



1. DRILL HOLES IN WORK BENCH.
2. TOP OR BOTTOM VIEWS SHOWN IN VIEW.
3. USE M9 METRIC OR "T" DRILL (NEAREST INCH DRILL SIZE).
4. PRINT 1:1 SCALE, B-SIZE SHEET (11"X17")

NOTES: UNLESS OTHERWISE SPECIFIED

			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES/ MM	MATERIAL:	STK NO.	DRAWN	DAVE R.	DATE	10-16-17
			DIMENSIONAL TOLERANCES	FINISH	FINISH	ENGR		DATE	
			INCHES .XX ± .01 .XXX ± .005 FRACT ± 1/64			CHKD		DATE	
			MM .X ± .3 .XX ± .13			APPR	M. GREEN	DATE	10-16-17
			ANGLES ± 1/4°			APPR		DATE	
			SURFACE ROUGHNESS 125 ✓ MAX			RELEASE EO	44778	SCALE	1:1
			BREAK ALL SHARP EDGES TO			SIZE	DWG NO.	REV	
			- RADIUS (OR EQUIV)			B	4-40810	F	
			ALL INTERNAL RADII -			SHEET	1	OF	1
			PART TO BE FREE OF BURRS			TITLE			
			CONCENTRICITY - TIR			AMADA WELD TECH INC. MONROVIA CALIFORNIA			
			REMOVE MILL SCALE -			TEMPLATE MOUNTING, TL-V088B-A			
2-361-02		1							
USED ON	NEXT ASSY	QTY PER ASSY							