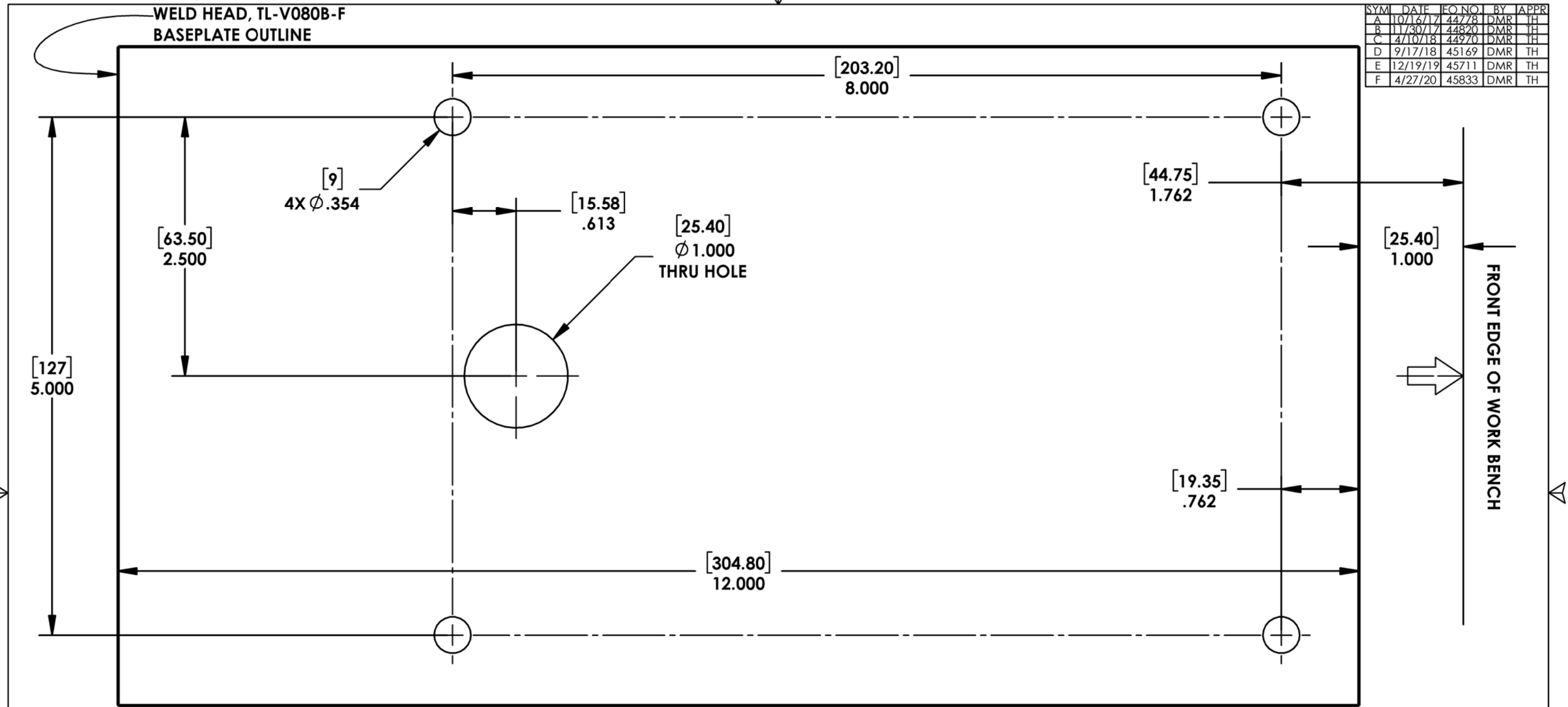


SYM	DATE	EQ NO	BY	APPR
A	10/16/17	44778	DMR	TH
B	11/30/17	44820	DMR	TH
C	4/10/18	44970	DMR	TH
D	9/17/18	45169	DMR	TH
E	12/19/19	45711	DMR	TH
F	4/27/20	45833	DMR	TH



1. DRILL HOLES IN WORK BENCH.
2. TOP OR BOTTOM VIEWS SHOWN IN VIEW.
3. USE M9 METRIC OR "T" DRILL (NEAREST INCH DRILL SIZE).
4. PRINT 1:1 SCALE, B-SIZE SHEET (11"X17")

NOTES: UNLESS OTHERWISE SPECIFIED

USED ON	NEXT ASSY	QTY PER ASSY
		1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES/ MM

DIMENSIONAL TOLERANCES

INCHES	MM
.XX \pm .01	.X \pm .3
.XXX \pm .005	.XX \pm .13
FRACT \pm 1/64	

ANGLES \pm 1/4°

SURFACE ROUGHNESS $\sqrt{125}$ MAX

BREAK ALL SHARP EDGES TO
_____ RADIUS (OR EQUIV)

ALL INTERNAL RADII _____

PART TO BE FREE OF BURRS

CONCENTRICITY _____ TIR

REMOVE MILL SCALE _____

MATERIAL: _____ STK NO. _____

FINISH: _____ FINISH

AMADA
AMADA WELD TECH INC. MONROVIA CALIFORNIA

TITLE: **TEMPLATE MOUNTING, TL-V080B-F**

DRAWN	DAVE R.	DATE	10-16-17
ENGR		DATE	
CHKD		DATE	
APPR	M. GREEN	DATE	10-16-17
APPR		DATE	
RELEASE EO		SCALE	1:1
SIZE	DWG NO.	REV	
B	4-40802	F	
SHEET	1 OF 1		