



BENCHMARK® GP-500A Gas Purification System

GP-500A is a 30 CFM standalone, automatic, regenerating, dual column inert gas purification system designed to continuously recirculate process gas from a glovebox through a filter column containing a mixture of oxygen and moisture getters. This closed-loop filtration process can achieve an ultra dry gas environment of about 1 ppm moisture and oxygen when integrated with typical AMADA WELD TECH Benchmark® gloveboxes.

GP-500A Plus has a 3.1 inch touch screen LCD display with built-in shortcut function keys which allows single button filter column selection or regeneration.

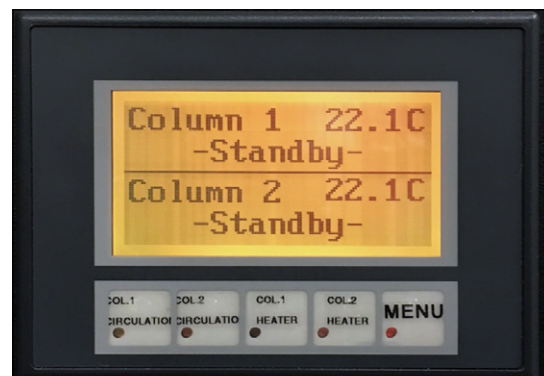
Also available in single and dual column manual configurations, the GP-500A's modular, low profile design means it can be easily integrated into most gloveboxes on the market.

ADVANTAGES

- Achieves ultra low oxygen and moisture environment levels quickly
- Closed-loop gas circulation for decreased process gas consumption
- Single push button automatic regeneration of filter media
- Quick glovebox integration using industry standard KF-40 flange connectors
- Modular, low profile design
- Single and dual column manual or automatic models

APPLICATIONS

- Ultra dry nitrogen or compressed dry air (CDA) welding environment for hermetic sealing electronic packages
- Recycling expensive glovebox process gas like argon while maintaining ultra dry environment conditions for laser welding applications like titanium, stainless steel and aluminum.



GP-500A PLUS front panel interface

TECHNICAL SPECIFICATIONS

* Moisture and Oxygen	Moisture level: 3 ppm (-70 dp°C) typically expected after 3 days of operation
	Oxygen level: 3 ppm typically expected after 3 days of operation
Certification	CE compliant

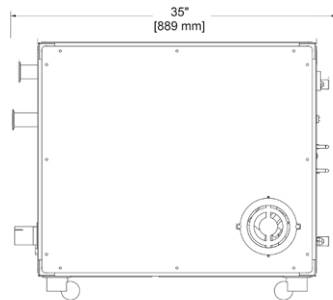
* Absorption rate test was based on an empty AX5000 56" glovebox, absorption rate is expected to decrease when equipment is in the glovebox.

FACILITY REQUIREMENTS

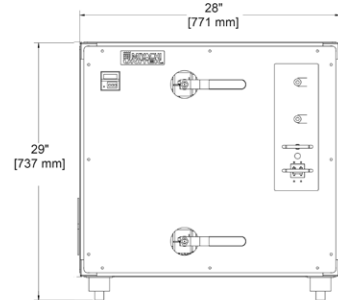
Power	Single phase 208-240 VAC, 20 A, 50/60 Hz
Regeneration forming gas	5% hydrogen 95% nitrogen (at least 270 cu ft / regeneration) 3/8" polyflow tube
Regeneration purge gas	100% nitrogen or argon (at least 15 cu ft / regeneration) 3/8" polyflow tube
Cooling water	12 to 30°C at a minimum flow rate of 1/2 GPM (1.9 LPM) 3/8" polyflow tube The installation area should be free of sudden temperature fluctuations and humidity should be ≤85% (non-condensing)
Gas circulation port	NW40 flange x 2

WEIGHT & DIMENSIONS

	GP-500A-M- SINGLE (Single Column Manual)	GP-500A-M- DUAL (Dual Column Manual)	GP-500A-P-DUAL ("PLUS" Dual Column Automatic)
Dimensions (L x W x H)	35 in x 28 in x 29 in (889 mm x 771 mm x 737 mm)	35 in x 39 in x 29 in (889 mm x 991 mm x 737 mm)	35 in x 39 in x 29 in (889 mm x 991 mm x 737 mm)
Weight	300 lb (136 kg)	400 lb (181 kg)	400 lb (181 kg)



GP-500A-M-SINGLE



GP-500A-M-DUAL



AMADA WELD TECH INC.

1820 S. Myrtle Ave. • Monrovia, CA 91016 US
 T: (626) 303-5676
info@amadaweldtech.com • www.amadaweldtech.com
 ISO 9001 Certified Company • 24/7 Repair Service: 1-866-751-7378

AMERICAS

**AMADA WELD TECH
(Midwest Technical Center)**
 Detroit, Michigan
 T: (248) 313-3078
midwestsales@amadaweldtech.com

**AMADA WELD TECH
(Mexico Office)**
 El Paso, Texas
 T: (915) 881-8765
mxsales@amadaweldtech.com

EUROPE

**AMADA WELD TECH
GmbH**
 Munich, Germany
 T: +49-89-839403-0
infode@amadaweldtech.eu

ASIA

AMADA WELD TECH CO., LTD.
 Isehara, Japan
 T: +81-4-7125-6177
sales@miyachi.com

**AMADA WELD TECH
SHANGHAI CO., LTD.**
 Shanghai, China
 T: +86-21-6448-6000
jwu@msc.miyachi.com

AMADA WELD TECH KOREA CO., LTD.
 Seoul, Korea
 T: +82-31-8015-6810
sales@amadaweldtech.co.kr

AMADA WELD TECH TAIWAN CO., LTD.
 Taipei, Taiwan
 T: +886-2-2585-0161

AMADA (THAILAND) CO., LTD.
 Bangkok, Thailand
 T: +66-2170-5900
info@amada.co.th

AMADA VIETNAM CO., LTD.
 Ha Noi, Vietnam
 T: +84-4-6261-4583

**AMADA WELD TECH
INDIA PVT., LTD.**
 Bangalore, India
 T: +91-80-4092-1749
info@miyachiindia.com

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