



KEY FEATURES

- · Bench top or floor standing options available
- Fast and precise motorized Z-axis for easy focus adjustment (programmable axis optional)
- Easy access to parts and tooling
- XY table (optional) for step and repeat motion
- Large viewing window for easy visual observation by operator
- F-Theta 100 mm, 160 mm, 254 mm, and 420 mm lens options for marking various parts and sizes
- Fume extraction port with flexible ducting
- Compact, motorized rotary axis for processing cylindrical parts (optional)
- M6 threaded hole pattern mounting base plate for easy part fixturing
- Integrated with AMADA WELD TECH's industrially proven LMF Fiber Lasers (10-70 W)

WL-P300A Laser Workstations

AMADA WELD TECH'S WL-P300A is a highly configurable workstation designed for industrial manufacturing and offering the widest range of processing capability in its class.

Standard options include an XY table, rotary stage, cover gas module, fume extraction, bar code reader, and camera systems to tailor the machine to your specific processing needs.

The WL-P300A workstation is integrated with AMADA WELD TECH's popular LMF fiber lasers and features a simple interface for easy transfer from prototype to production phase.

TYPICAL APPLICATIONS

LM-F010A / LM-F020A-SM LM-F020A-HP LM-F020A 10 W. 20W Marking 20 W Precision 20 W Advanced Marking System Marking System System 100 MICRON TEXT HEIGHT Marking Precision marking Marking on on Metals for Smallest Metals and Feature Size **Plastics** LM-F035A-HP LM-F050 LM-F070A-HP 35 W Advanced 50 W Marking and 70 W Welding Marking System **Engraving System** System P CE TEX 12 N NO Marking on Engraving of Welding of Plastics and Large Stainless Steel Dissimilar Materials Area Annealing

SOFTWARE FEATURES

- Powerful, user-friendly Windows® based job editor
- WYSIWYG "what-you-see-is-whatyou-get" editing
- Easy to import graphics

- Multi language support
- Advanced DXF filter with process optimization
- Password protected security lockout
- Windows 10 compatible

MARK TYPES

- · Line-art graphics: CAD, linedrawings, logos
- Shaded graphics: photos, halftones & grayscale artwork
- TrueType® fonts, filled or outline-only
- Single point or drill object arrays
- 1D and 2D (Data Matrix and QR code) barcodes
- MS AutoDate, MS TextMerge, serialization, and barcode

TrueType® is a registered trademark of Apple, Inc.

Accepted file types: .dxf, .dwg, .plt, .emf, .wmf, .bmp, .jpg, .gif, .cdr and .ai



View of workspace including Z and rotary axis, fume extraction, and optical breadboard.

TECHNICAL SPECIFICATIONS

Electrical	Single phase, 90 -130 VAC/180 - 260 VAC, 50/60 Hz, 10 A	
Standard lens options	f-theta - 100 mm, 160 mm, 254 mm, 420 mm	
Laser protection class	CDRH Class 1	
Software	WinLase [®] **	
Available lasers	All LMF fiber lasers (10 - 70 W)	
Motion options*	Z, Rotary, XY table	
Axis types	Programmable Z, direct drive rotary, XY	

^{*}System has standard programmable Z-jog. Programmable XY and/or rotary axes (control through marker motion in WinLase® marking software) are optional. **WinLase® is a registered trademark of FARO Technologies, Inc.

WORK PIECE SPECIFICATIONS	WL-P300	
Size* (H x W x D)	100 mm lens** - 13.9 in x 12 in x 12 in (354 mm x 300 mm x 300 mm) 160 mm lens** - 10.9 in x 12 in x 12 in (276 mm x 300 mm x 300 mm) 254 mm lens** - 8.4 in x 12 in x 12 in (213 mm x 300 mm x 300 mm) 420 mm lens*** - 3.3 in x 12 in x 12 in (82 mm x 300 mm x 300 mm) ** Part size with XY table configuration ***Part size with XY table configuration	
Rotary part size	Up to 2.5 in (60 mm) diameter	

^{*}Depends on lens selection and motion configuration

WEIGHT & DIMENSIONS

Dimensions (L x W x H)	Enclosure only	Enclosure with stand*
Enclosure closed	34.3 in x 33.3 in x 41.8 in (871 mm x 847 mm x 1062 mm)	38.4 in x 33.3 in x 69.6 in (974 mm x 847 mm x 1767 mm)
Enclosure open	34.3 in x 33.3 in x 58.4 in (871 mm x 847 mm x 1484 mm)	38.4 in x 33.3 in x 86.2 in (974 mm x 847 mm x 2189 mm)
Weight	200 lb (90.7 kg)	250 lbs (113.4 kg)

^{*} Dimensions do not include ergo arm with 38" radius.

AMADA WELD TECH DO

São Paulo, Brasil

T: +55-11-4193-3607

antonio.ruiz@amadaweldtech.com

LTDA.







AMADA WELD TECH INC.

AMERICAS AMADA WELD TECH (Midwest Technical Center) Detroit, Michigan T: (248) 313-3078 amadaweldtech.com

AMADA WELD TECH (Mexico Office) El Paso, Texas T: (915) 881-8765 mxsales@amadaweldtech.com 1820 S. Myrtle Ave. • Monrovia, CA 91016 US T: (626) 303-5676 info@amadaweldtech.com • www.amadaweldtech.com

ISO 9001 Certified Company • 24/7 Repair Service: 1-866-751-7378

EUROPE

AMADA WELD TECH

GmbH Munich, Germany T: +49-89-839403-0 AMADA WELD TECH CO., LTD. T: +81-4-7125-6177

AMADA WELD TECH AMADA WELD TECH SHANGHAI CO., LTD. TAIWAN CO., LTD. Taipei, Taiwan Shanghai, China T: +86-21-6448-6000 T: +886-2-2585-0161 jwu@msc.miyachi.com

AMADA WELD TECH ΔΜΔΠΔ (THAILAND) CO., LTD. KOREA CO., LTD. Seoul, Korea Bangkok, Thailand T: +82-31-8015-6810 T: +66-2170-5900 sales@amadaweldtech.co.kr

> AMADA VIETNAM CO., LTD. Ha Noi, Vietnam T: +84-4-6261-4583

AMADA WELD TECH INDIA PVT.. LTD. T: +91-80-4092-1749 info@mivachiindia.com

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