SAFETY DATA SHEET

DATE PREPARED : May 21, 2011 DATE REVISED : December 14, 2015

1. PRODUCT & COMPANY IDENTIFICATION

PRODUCT NAME : MR251 (Mixture of Strongly Acidic Cation Exchange Resin H form and Strongly Basic Anion Exchange Resin OH form)

COMPANY IDENTIFICATION :

SUPPLIER

Name :Mitsubishi Rayon Aqua Solutions Co., Ltd.Address :11-2, Osaki 1-chome, Shinagawa-ku, Tokyo 141-0032, JapanTelephone : +81-3-6748-7463Faximile : +81-3-5487-7525

2. HAZARDOUS IDENTIFICATION

CLASS NAME OF HAZARDOUS CHEMICALS FOR SDS IN JAPAN : not applicable PHYSICAL AND CHEMICAL HAZARDS : Under certain conditions, strong oxidizing agents such as nitric acid could cause slight copolymer degradation up to exprosive reaction.

3. COMPOSITION / INFORMATION ON INGREDIENTS

COMPOSITION / INFORMATION :

Component%Benzene, diethenyl-, polymer with ethenylbenzene and ethenylethylbenzene,
chloromethylated, trimethylamine-quaternized, hydroxide10-60(CAS NO. : 69011-18-3 / EINECS NO. : not applicable)

Benzene, diethenyl-, polymer with ethenylbenzene and ethenylethylbenzene, sulfonated 10-70

(CAS NO.: 69011-20-7 / EINECS NO.: not applicable)

Remaining portion is H_2O

4. FIRST-AID MEASURES

EYE-CONTACT : Eye-flush with water for more than 15 minutes. If necessary, consult a physician.
SKIN CONTACT : Wash with water and soap. In case of irritation, consult a physician.
INHALATION : Possibility of inharation is low. The resin particle size is approx. 0.3 - 1.2 mm and the resin contains almost no fine particles.
INGESTION : Not specially necessary in case of small amount. In case of stomachache, consult a physician.

5. FIRST-FIGHTING MEASURES

EXTINGUISHING MEDIA : CO₂, dry chemical, water spray EXTINGUISHING MEDIA WHICH MUST NOT BE USED FOR SAFETY REASONS: none SPECIAL FIRE-FIGHTING PROCEDURES : Wear self-contained breathing apparatus and fully protective gear. Keep personnel removed from and upwind of fire. Keep unnecessary people away. HAZARDOUS COMBUSTION PRODUCTS : NOx, SOx, CO

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS :	Resins may be slippery. Do not step on the spilled
	resins. Evacuate non-essential personnel.
ENVIRONMENTAL PRECAUTIONS	: Prevent spilled resins from entering sewers or
	watercources.
METHODS FOR CLEANING UP :	Sweep up, place in closed containers and have them
	disposed of by experts.

7. HANDLING & STORAGE

- HANDLING : Wear safety glasses and protective gloves to avoid eye or skin contact. Resin handling should be in well-ventilated, upwind areas. Eye-washing facilities must be set in the working area. Do not step on spilled resins because the resins are verry slippery. Avoid high temperature, sparks and flames. Also avoid contact or mixture with oxidizing substances.
- STORAGE : Store in a cool, dry, well-ventilated location at temperature more than 0°C not to freeze resins. Keep the containers completely closed. Keep away from oxidizing substances.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

OCCUPATIONAL EXPOSURE LIMIT : ACGIH TLV

(TWA) not established (STEL) not estabilished

If resin handling is made in-house, general and/or local exhaust ventilation is preferred.

ENGINEERING MEASURES : PERSONAL PROTECTION :

Respiratory protection :not necessaryHand protection :Rubber glovesEye protection :Safety glasses or face shieldSkin protection :not necessary

9. PHYSICAL & CHEMICAL PROPERTIES

APPEARANCE : light yellow translucent beads and brown translucent beads					
ODOUR : slight amine odor		pH : not applicable			
BOILING POINT : not applicable		MELTING POINT : not applicable			
FLASH POINT : not applicable		FLAMEMABILITY : not applicable			
AUTOFLAMMABILITY : not available		EXPLOSIVE PROPERTIES : none			
OXIDIZING PROPERTIES : none		VAPOUR PRESSURE : none			
RELATIVE DENSITY : approx. 1.1		VAPOUR DENSITY : none			
SOLUBILITY : (Water	r) Insoluble				
(Solve	ents) Insoluble				
PARTITION COEFFICIEN	T : not applica	able			
(n-OCTANOL/WATEF	?)				

10. STABILITY & REACTIVITY

STABILITY & REACTIVITY :chemically stableCONDITIONS TO AVOID :drying and freezingMATERIALS TO AVOID :strong oxidizing substances such as nitric acidHAZARDOUS DECOMPOSITION PRODUCTS (except burning) : none

11. TOXICOLOGICAL INFORMATION

SKIN CORROSIVITY : IRRITATION :	Essentially no skin corrosivity
EYE :	May cause slight transient eye irritation
SKIN :	Essentially no skin irritation
SENSITIZATION :	not available
NARCOSIS :	none
ACUTE TOXICITY :	
ORAL	Believed to be essentially none
SKIN	Believed to be essentially none
INHALATION	Believed to be essentially none
SUBACUTE TOXICITY :	Believed to be essentially none
SUBCHRONIC TOXICITY :	Believed to be essentially none
CHRONIC TOXICITY :	Believed to be essentially none
CARCINOGENICITY :	Believed to be essentially none
MUTAGENICITY :	Believed to be essentially none
REPRODUCTIVE TOXICITY :	Believed to be essentially none

12. ECOLOGICAL INFORMATION

DEGRADABILITY : BIODEGRADABILITY ACCUMULATION : BIOACCUMULATION ECOTOXICITY : TOXICITY TO FISH OTHER ADVERSE EFFECTS : not available none not available none not available not available not available

13. DISPOSAL CONSIDERATIONS

After removal of hazardous and/or poisonous substances on used resin or contaminated package, dispose of the materials by either incineration or landfill.

Avobe disposal methods should be applied under conditions which meet all regulations relating to waste in your country.

14. TRANSPORT INFORMATION

Temperature during transportation must be kept more than 0°C. Keep away from oxidizing substances.

In addition, please follow all regulations in your country.

FURTHER INFORMATION :

UN CLASS	not applicable	UN NO.	not applicable
IMDG	not applicable	IATA/ICAO	not applicable
RID	not applicable	ADR	not applicable

15. REGULATORY INFORMATION

Please follow all regulations in your country.

16. OTHER INFORMATION

[LEACHABLES]

By contacting with water or solvents, trace level of substances such as $(C_8H_7SO_3H)_n$, $N(CH_3)_3$, CH_3OH , C_6H_5COOH , C_6H_5CHO , H_2SO_4 , HCHO etc. may be released into the liquid. Please refer to applicable regulations and, if necessary, please call for details.

Disclaimer: Judgements as to the suitability of information herein are the purchaser's responsibility. Although reasonable care has been taken in the preparation of such information, Mitsubishi Rayon Aqua Solutions Co., Ltd. extends no warranties, makes no representations, and assumes no responsibility as to the accuracy or suitability of such information for application to the purchaser's intended purpose or for consequences of its use.