



KEY FEATURES

- Compact, workstation designed for benchtop operation minimal workspace needed
- Fast and precise motorized Z-axis for easy focus adjustment (programmable axis optional)
- · Easy access to parts and tooling
- · Large viewing window for easy mark monitoring
- F-Theta 100 mm, 160 mm and 254 mm lens options for marking various parts and sizes
- Fume extraction port with flexible tubing
- Compact, motorized rotary axis for marking cylindrical parts (optional)
- M6 pattern mounting base plate for easy part fixturing
- Integrated with AMADA WELD TECH's industrially proven LM-F Series Fiber Laser Markers (10-70 W)
- Communication Protocols: RS-232, EtherNet/IP[™], Ethernet TCP/IP, Digital

WL-100A Laser Workstation

AMADA WELD TECH's WL-100A is a highly configurable, compact unit designed for lean manufacturing and offering the widest range of marking capability in its class.

Standard options include a rotary stage to tailor the machine to your specific process.

Integrated with AMADA WELD TECH's popular LM-F Series fiber markers, this unit has the same GUI and interface for easy transfer from prototype to production phase.

TYPICAL APPLICATIONS

LM-F010A	LM-F020A	LM-F020A-SM				
10 W Marking	20 W Marking	20 W Precision				
System	System	Marking System				
1220		100 MICRON Text Height				
ELECTRO	1204					
Marking on Metals	Marking on Metals	Precision marking for Smallest				
on metais	on metals	Feature Size				
LM-F020A-HP	LM-F035A-HP	LM-F050A / LM-F070A-HP				
LM-F020A-HP 20 W Advanced Marking System	LM-F035A-HP 35 W Advanced Marking System	LM-F050A / LM-F070A-HP 50 W / 70 W Marking and Engraving System				
20 W Advanced	35 W Advanced	LM-F070A-HP 50 W / 70 W Marking				
20 W Advanced	35 W Advanced	LM-F070A-HP 50 W / 70 W Marking				
20 W Advanced	35 W Advanced	LM-F070A-HP 50 W / 70 W Marking				
20 W Advanced	35 W Advanced	LM-F070A-HP 50 W / 70 W Marking				
20 W Advanced Marking System	35 W Advanced Marking System EAVY DUTY UNIVINI 12 UP 400000000000000000000000000000000000	LM-F070A-HP 50 W / 70 W Marking and Engraving System				

SOFTWARE FEATURES

- Powerful, user-friendly Windows^{®*} based job editor
- Easy to import graphics
- Multi language support
- Advanced DXF filter with process optimization

MARK TYPES

- · Line-art graphics: CAD, linedrawings, logos
- Shaded graphics: photos, halftones & grayscale artwork
- TrueType®* fonts, filled or outline-only

- Password protected security lockout
- Touch screen GUI Enabled
- Windows 10 compatible

*Windows is a registered trademark of Microsoft Corp.

- Single point or drill object arrays
- 1D and 2D (Data matrix and QR) code) barcodes
- MS AutoDate, MS TextMerge, serialization, and barcode

*TrueType is a registered trademark of Apple, Inc.



View of workspace including Z and rotary axis, fume extraction, and optical breadboard.

Accepted file types: .dxf, .dwg, .plt, .emf, .wmf, .bmp, .jpg, .gif, .cdr and .ai

TECHNICAL SPECIFICATIONS

Electrical	Single phase, 90 -130 VAC/180 - 260 VAC, 50/60 Hz, 10 A	
Standard lens options	f-theta - 100 mm, 160 mm, 254 mm	
Laser protection class	CDRH Class 1	
Software	WinLase®**	
Available markers	All LM-F Series fiber laser markers (10 - 70 W)	
AXES	WL-100A	
Options*	Z, Rotary	
Axes types	Manual Z-jog, programmable Z, direct drive rotary	

*System has standard motorized Z-jog. Programmable Z and/or rotary axes (control through marker motion in WinLase® marking software) are optional. **WinLase® is a registered trademark of Lanmark Controls, Inc.

WORK PIECE SPECIFICATIONS	WL-100A	
Size*	100 mm - 10 in x 8 in x 8 in (250 mm x 200 mm x 200 mm)	
(H x W x D)	160 mm - 8 in x 8 in x 8 in (200 mm x 200 mm x 200 mm)	
	254 mm - 3.8 in x 8 in x 8 in (98 mm x 200 mm x 200 mm)	
Rotary part size	Up to 2.5 in (60 mm) diameter	

*Depends on lens selection

WEIGHT & DIMENSIONS

Dimensions (L x W x H) - Enclosure closed - Enclosure fully opened	31.2 in x 17.4 in x 33.9 in (814.5 mm x 441.1 mm x 860.8 mm) 31.2 in x 17.4 in x 52 in (814.5 mm x 441.1 mm x 1320.8 mm)		VIBLE AND/OR INVERSE A ASER PACING AND DEC ON SAME ACCOUNT OF
Weight	150 lb (68 kg)] [MAX OUTPUT: 110W / 8mW PULSE DURATION: 3-000ms Polesed CW / C WAVELENGTHIKI: 1000 -12000m / 600m CLASS IV LASER PRODUCT



AMADA WELD TECH INC.

FUROPE

GmbH

AMERICAS AMADA WELD TECH (Midwest Technical Center) Detroit, Michigan T: (248) 313-3078 eldtech.com

AMADA WELD TECH (Mexico Office) El Paso, Texas T: (915) 881-8765 nadaweldtech com 1820 S. Myrtle Ave. • Monrovia. CA 91016 US T: (626) 303-5676

h.com • www.amadaweldtech.com ISO 9001 Certified Company • 24/7 Repair Service: 1-866-751-7378

ASIA AMADA WELD TECH CO., LTD. AMADA WELD TECH Isehara, Japan T: +81-4-7125-6177 Munich, Germany T: +49-89-839403-0 sales@mivachi.com ch.eu

AMADA WELD TECH SHANGHAI CO., LTD. Shanghai, China T: +86-21-6448-6000 jwu@msc.miyachi.com AMADA WELD TECH KOREA CO., LTD. Seoul, Korea T: +82-31-8015-6810 sales@amadaweldtech.co.kr

AMADA WELD TECH TAIWAN CO., LTD. Taipei, Taiwan

T: +886-2-2585-0161

AMADA (THAILAND) CO., LTD. Bangkok, Thailand T: +66-2170-5900 info@amada.co.th

AMADA VIETNAM CO., LTD. Ha Noi, Vietnam T: +84-4-6261-4583

AMADA WELD TECH INDIA PVT., LTD. Bangalore, Índia T: +91-80-4092-1749

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